

3. The method of claim 1 wherein the release sheet is affixed to the mold by vacuum.
4. The method of claim 1 including a step of preventing the resin from entering interstitial spaces between the flocking.
5. The method of claim 4 wherein the preventing step includes forming a dam around the perimeter of the transfer.
6. The method of claim 5 wherein the dam is formed by placing a barrier in the mold, the transfer being positioned within the barrier.
7. The method of claim 5 wherein the dam is part of the transfer, the dam comprising a built up section of binder adhesive around the periphery of the transfer.
8. A method of decorating a molded article comprising:
 - coating a release sheet with a release adhesive;
 - flocking flock into said release adhesive by imbedding a first end of said flock into the release adhesive to result in at least one pattern of flock arranged to form a predetermined design adhered to said release sheet;
 - applying a film to an opposite side of the flocking;
 - forming a barrier around the periphery of said flock;
 - affixing said release sheet to the interior surface of a mold; and
 - molding an article over said film in said mold; said film permanently bonding said flock to said article.
9. The method of claim 8 wherein said step of forming said barrier comprises applying a binder adhesive to said flock; said binder adhesive being built up around the periphery of said flock.

10. The method of claim 8 wherein said step of forming said barrier comprises providing a dam on the surface of the mold, the transfer being applied to the mold within the dam.

11. The method of claim 8 wherein the step of molding the article comprises injecting molten resin into the mold.

12. The method of claim 11 wherein the resin is initially injected at a first pressure, the first pressure being sufficiently low to prevent dislodgment of the transfer from the mold wall; and then providing a second injection of the resin at a second higher pressure.

13. The method of claim 11 wherein the injected resin has a lower melting point than the release adhesive.

PLEASE ADD THE FOLLOWING NEW CLAIMS:

Sub D 14. The method of claim 8 wherein said step of molding said article over said adhesive binder comprising molding a surface of said article over said adhesive binder; said surface being a contoured surface.

A2 15. The method of claim 8 wherein said step of molding said article over said adhesive binder comprising molding a surface of said article over said adhesive binder; said surface being a generally flat surface.

16. The method of claim 1 wherein the film is a layer of binder adhesive.

17. The method of claim 1 wherein the film is a plastic film.

18. The method of claim 17 wherein the plastic film is a thermosetting polymer.

19. The method of claim 8 wherein said film is a binder adhesive which adhesively holds said transfer to said article.

A² 20. The method of claim 8 wherein said film is a plastic film; said plastic film cross-linking with the molded article to hold said transfer to said article.

21. The method of claim 20 wherein said plastic film is a thermosetting polymer.
